



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA3-400
Job Sheet 176768



Part No: SWA3-400

Job Qty: 20 ea

Part Name: Button Head Screw



Part Weight: 0 lbs

Job Created: 4/30/18

Due Date: 5/11/18

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG SWA3-400 Rev 3 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/11/18	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	20 pcs		5/11/18	0.00	5.00	Lathe Conv-1		
120	QC	20 pcs		5/11/18	0.00	0.00	QC2 Machining-4		
130	QC	20 pcs		5/11/18	0.00	0.00	QC8 Machining-4		
140	Packaging	20 pcs		5/11/18	0.00	0.00	Packaging3-1		
150	QC21-SA	20 Ea		5/11/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. (Machine to length) DWG REV: _____ 2-Deburr
Descriptions:

DAG
21 JUL 04 2018
9-59

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92949A595	SS Button Head Drive Screw	20 Ea (1 ea)	90-Start up Operation	5036752

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	92949A595	20	70	0

Part Specifications

Specifications could not be found.



Container No: S088864



Part: SWA3-400

Job No: 176768

Serial No/Batch: S088864

Revision: 3

Inspector:

Exp Date:

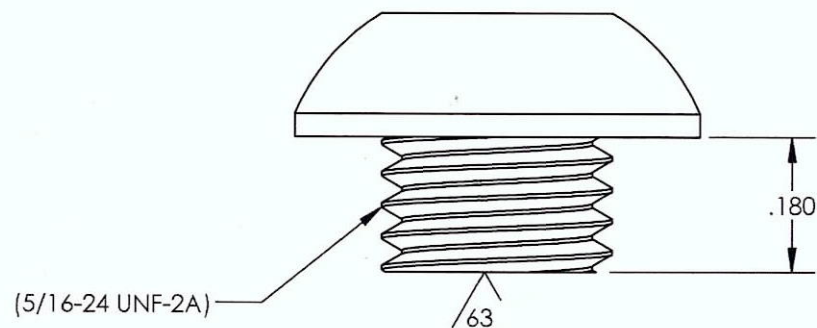
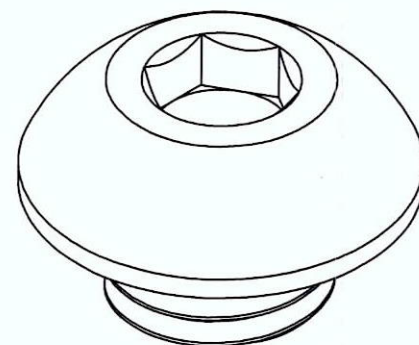
Instructions: IPP Rev A 17.12.18 New issue, DR Verify DD

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Plex 4/30/18 3:09 PM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	8/31/2012	JAG	
3	16-0104	UPDATED TO NEW STANDARD. CH'D DIM WAS .200 +.000 -.003 IS .180. ADDED DIM (5/16-24 UNF-2A).	8/11/2016	DEW	SM



DART AEROSPACE	
TITLE BUTTON HEAD SCREW SWA-3A SWIVEL	
DWG NO. SWA3-400	REV 3
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125 ✓
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	
SCALE 4:1	DATE 7/16/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			SWA3-400	1	BUTTON HEAD SCREW	S.S.	5/16-24 X 3/8 MCMASTER-CARR #92949A595 (MODIFIED)	1